

# Needle Valve

## Yoke Series: Large Bore, Reduced Torque 15,000 psi, 43,000 psi, 50,000 psi

15Y, 43Y and 50Y Series



### Principle of Operation:

Parker Autoclave Engineers (PAE) Yoke Series valves are extra heavy-duty, plant grade instrument valves for industrial and severe service applications. Designed in accordance with ASME B31.3 Chapter IX standards, yoke valves feature a stainless steel yoke frame that removes the stem threads away from any process leakage past the packing and includes a heavy duty bearing assembly providing low closing torque for ease of operation. Yoke Series valves are designed for use with Parker Autoclave Engineers Medium or High Pressure tubing and fittings.

### Medium and High Pressure Yoke Valve Features:

- Temperature Rated -100° to 800°F (-73° to 427°C) with options
- Manufactured as standard with UNS S31600 cold worked 316 stainless steel to PAE proprietary specification
- Metal-to-metal seating achieves bubble-tight shut-off, longer stem/seat life in abrasive flow, greater durability for repeated on/off cycles and excellent corrosion resistance.
- PTFE packing provides below stem threads provide dependable stem and body sealing. Optional packing materials available.
- Stem sleeve and packing gland materials have been selected to achieve extended thread cycle life and reduced handle torque
- Choice of Vee (shutoff) or Flow Regulating stem tips. N-Dura Coating or Stellite® material option for severe service.
- Available in straight or angle body patterns. Replaceable Seat option available.

Traceability is ensured by use of heat and purchase order codes etched on valve body that also includes model number, MAWP rating, and material type references. All valves include connection collar and gland nut unless requested otherwise. Parker Autoclave Engineers' Yoke Style valves are complemented by a complete line of Medium and High Pressure Cone & Thread fittings, tubing, check valves, relief valves, and line filters as required.

Valve Series	Tube Size (inches)	Running Torque inch-lbs. (N.m)	Seating Torque inch-lbs. (N.m)	MAWP psi(bar)
15Y12	3/4" MP	65 (7)	144 (16)	15,000 (1034)
15Y16	1" MP	87 (10)	192 (22)	15,000 (1034)
43Y16	1" HP	300 (34) - 25 ft/lb	540 (61) - 45 ft/lb	43,000 (2965)
50Y9	9/16" HP	85 (10)	180 (20)	50,000 (3450)

All Parker Autoclave Engineers products are designed in accordance with ASME B31.3 Chapter IX High Pressure Piping standards.



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# Y Series: Torque Reduction Yoke Valves

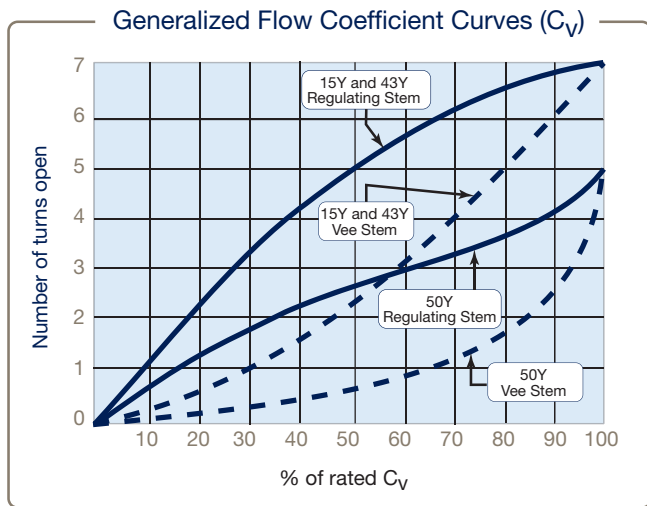


Valve Series	Connection Type	Orifice Size Inches (mm)	Rated $C_v^*$	Pressure Rating psi (bar) @Room Temperature**
15Y12	SF750CX (3/4" MP)	0.438 (11.13)	2.41	15,000 (1034)
15Y16	SF1000CX (1" MP)	0.562 (14.27)	3.15	15,000 (1034)
43Y16	F1000C43 (1" HP)	0.375 (9.53)	2.3	43,000 (2965)
50Y9	F562C (9/16" MP)	0.188 (4.76)	0.66	50,000 (3450)

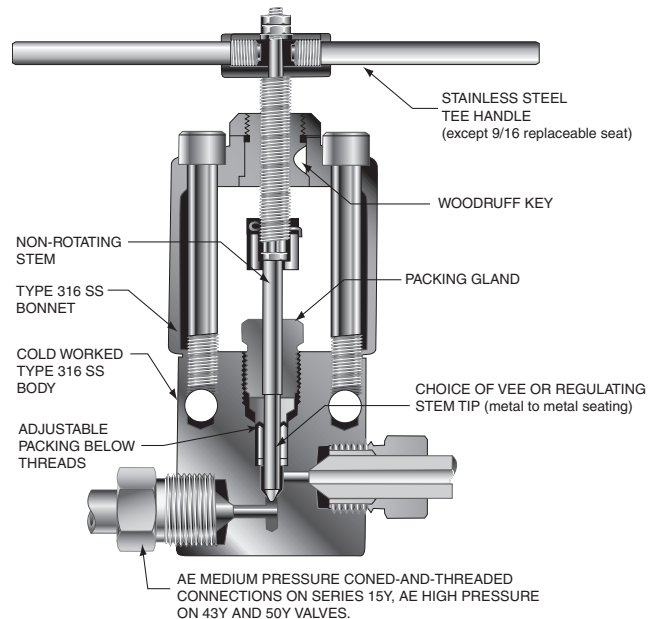
Notes

\*  $C_v$  values shown are for 2-way straight valve pattern. For 2-way angle pattern, increase  $C_v$  value 50% (Based on water). Formula for converting  $C_v$  to volumetric flow can be found in Technical Information section.

\*\* Maximum Allowable Working Pressure decreases as temperatures increase - see pressure/temperature rating guide in Technical Information section.



Y Series Flow Curve



To ensure proper fit use Parker Autoclave tubing

## Valve Packing Options:

Standard Parker Autoclave Engineers valves with PTFE packing may be operated from 0°F to 450°F (-18° to 232°C). High and Cryogenic temperature packing and/or extended stuffing box are available for service from -100°F to 600°F (-73° to 315°C) by adding the following suffixes to catalog order number:

- B Standard valve with Cryogenic trim materials and PTFE packing required when below 0° to -100°F (-18° to -73°C)
- TG Standard valve with PTFE-Glass packing -100° to 600°F (-73° to 315°C) See also -B option above when below 0°F (-18°C)
- GY Standard valve with Graphite Yarn packing 32° to 800°F (0° to 427°C)

See "Technical Brochure "for Pressure/Temperature effect on temperatures above ambient.

## Ordering Guide:

For complete information on available stem types, optional connections and additional valve options, see Needle Valve Options section or contact your Sales Representative. Y Series valves are furnished complete with connection components, unless otherwise specified.

### Building a Part Number: *Example: 50Y9071*

Example Part Number:	50Y	9	07	1	XX
Ordering Parameters/Options:	Valve Series	Outside Diameter Tube Size	Stem/Seat Type	Body Pattern	Options
Table Reference: (see below)	A	B	C	D	E

#### A - Valve Series

15Y	Y Series (Yoke) Needle Valve (3/4" & 1" MP only)
43Y	Y Series (Yoke) Needle Valve (1" HP only)
50Y	Y Series (Yoke) Needle Valve (9/16" HP only)

#### B - Outside Diameter Tube Size

9	9/16"
12	3/4"
16	1"

#### C - Stem/Seal Type

07	Non-Rotating Vee Stem (on-off service)
08	Non-Rotating Regulating Stem (tapered tip for regulating and shutoff)
87	Vee Stem with Replaceable Seat (angled valve only)
88	Regulating Stem with Replaceable Seat (angled valve only)

#### D - Body Pattern

1	2-Way Straight
2	2-Way Angle

#### E - Options

For extreme temperatures and other options, see Valve Options.	
TG	PTFE Glass (25%) Packing (-100° to 600°F)
B	Cryogenic (required below 0°F) Trim with and PTFE Packing
GY	High Temperature Graphite Yarn Packing (to 800°F)

See Technical Brochure for Pressure/Temperature effect on temperatures above ambient.

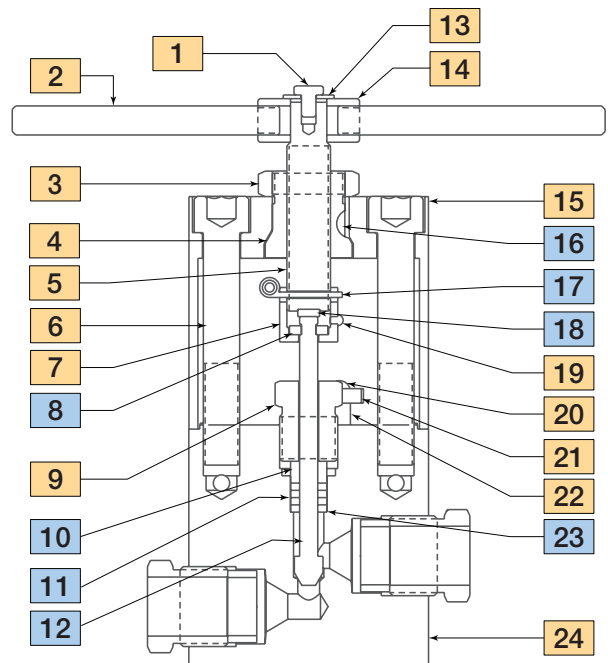
Valve Manuals can be found on our website at [www.Autoclave.com](http://www.Autoclave.com), Connection, Running and Seating Torques can be found in the product manual or in our Tools and Installation Catalog Section.

## Material of Construction:

Item #	Description	Material
1	Screw, Hex Head	300 Series SS
2	Handle	304 SS
3	Locknut	Plated Steel
4	Bushing	AMPCO 45
5	Upper Stem	316 SS
6	Screw, Socket Head Cap	18-8 SS
7	Stem Retainer	316 SS
8	Split Ring	17-4PH
9	Packing Gland	316 SS
10	Packing Washer	AMPCO 45
11	Packing	PTFE
12	Lower Stem	316 SS
13	Washer	316 SS
14	Hub	316 SS
15	Yoke	316 SS
16	Woodruff Key	Nickel Plated St.
17	Cotter Pin	300 Series SS
18	Thrust Plate	Kennametal K68
19	Grease Fitting	Steel
20	Screw, Round Head	300 Series SS
21	Locking Device	316 SS
22	Spacer	316 SS
23	Bottom Washer	316 SS
24	Body	316 SS
•	Woodruff Key (Handle Hub)	Nickel Plated St.
•	Seat Retainer	316 SS
•	Replaceable Seat	A-286

Typical spare parts found in Repair Kits

• Not shown



## Basic Repair Kits for 316 SS Material:

### Basic Repair Kit for 316 SS Material

Stem Type		Outside Diameter Tube:			
		3/4" (15,000 psi)	1" (15,000 psi)	1" (43,000 psi)	9/16" (50,000 psi)
2 Way Straight, 2 Way Angle	VEE REG	R15Y1207 R15Y1208	R15Y1607 R15Y1608	R43Y1607 R43Y1608	R50Y907 R50Y908
2 Way Angle Replaceable Seat	VEE REG	R15Y12872 R15Y12882	R15Y16872 R15Y16882	R43Y16872 R43Y16882	R50Y9872 R50Y9882

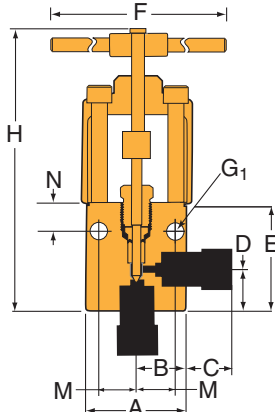
Consult your Parker Autoclave Engineers representative for other kit numbers, body part numbers, and pricing.  
Valve Manuals can be found on our website at [www.Autoclave.com](http://www.Autoclave.com), Connection, Running and Seating Torques can be found in the product manual or in our Tools and Installation Catalog Section.

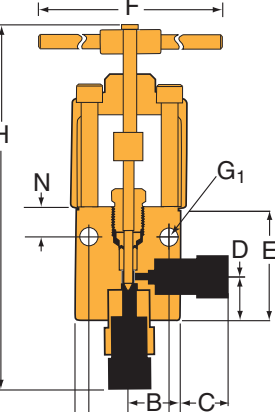
## Y Series Dimensions:

2 Way Straight					
		Catalog Number			
Stem Type	VEE REG	15Y12071 15Y12081	15Y16071 15Y16081	43Y16071 43Y16081	50Y9071 50Y9081
Outside Diameter Tube		3/4" MP (19.05)	1" MP (25.40)	1" HP (25.40)	9/16" HP (14.29)
Orifice Diameter		0.438 (11.13)	0.562 (14.27)	0.375 (9.53)	0.188 (4.78)
		A	B	C	D
		3.00 (76.20)	4.13 (104.78)	4.13 (104.90)	3.00 (76.20)
		1.50 (38.10)	2.06 (52.39)	2.07 (52.45)	1.50 (38.10)
		0.63 (15.88)	0.63 (15.88)	0.72 (18.29)	0.56 (14.27)
		0.75 (19.05)	0.88 (22.35)	1.00 (25.40)	0.68 (17.48)
		1.50 (38.10)	1.88 (47.75)	1.88 (47.75)	1.25 (31.75)
		3.50 (88.90)	4.13 (104.78)	4.13 (104.78)	3.25 (82.55)
		8.00 (203.20)	10.25 (260.35)	10.25 (260.35)	13.00 (330.20)
		-	-	-	-
		0.28 (7.11)	0.28 (7.11)	0.28 (7.11)	0.50 (12.70)
		9.38 (238.25)	10.00 (254.00)	9.56 (242.82)	8.69 (220.73)
		1.13 (28.58)	1.50 (38.10)	1.50 (38.10)	1.13 (28.58)
		0.88 (22.23)	1.13 (28.58)	1.00 (25.40)	0.88 (22.23)
		1.38 (34.93)	1.75 (44.45)	1.75 (44.45)	1.38 (34.93)

G - Packing Gland mounting hole drill size • G1 - Bracket mounting hole size • H\* - Dimension is with stem in closed position • All dimensions for reference only and subject to change  
For prompt service, Parker Autoclave stocks select products. Consult factory.

## Y Series Dimensions:

2 Way Angle					
		Catalog Number			
Stem Type	VEE REG	15Y12872 15Y12882	15Y16872 15Y16882	43Y16872 43Y16882	50Y9872 50Y9882
Outside Diameter Tube		3/4" MP (19.05)	1" MP (25.40)	1" HP (25.40)	9/16" HP (14.29)
Orifice Diameter		0.438 (11.13)	0.562 (14.27)	0.375 (9.53)	0.188 (4.78)
		A			
		3.00 (76.20)	4.13 (104.78)	4.13 (104.90)	3.00 (76.20)
		1.50 (38.10)	2.06 (52.39)	2.07 (52.45)	1.50 (38.10)
		0.63 (15.88)	0.63 (15.88)	0.72 (18.29)	0.56 (14.27)
		1.75 (44.45)	2.25 (57.15)	2.31 (58.67)	1.50 (38.10)
		-	-	-	-
		3.75 (95.25)	4.50 (114.30)	4.56 (115.82)	3.50 (88.90)
		8.00 (203.20)	10.25 (260.35)	10.25 (260.35)	13.00 (330.20)
		-	-	-	-
		0.28 (7.11)	0.28 (7.11)	0.28 (7.11)	0.50 (12.70)
		9.63 (244.48)	10.38 (263.53)	10.80 (274.32)	8.81 (223.82)
		1.13 (28.58)	1.50 (38.10)	1.50 (38.10)	1.13 (28.58)
		0.88 (22.23)	1.13 (28.58)	1.00 (25.40)	0.88 (22.23)
Block Thickness		1.38 (34.93)	1.75 (44.45)	1.75 (44.45)	1.38 (34.93)

2 Way Angle, Replaceable Seat					
		Catalog Number			
Stem Type	VEE REG	15Y12872 15Y12882	15Y16872 15Y16882	43Y16872 43Y16882	50Y9872 50Y9882
Outside Diameter Tube		3/4" MP (19.05)	1" MP (25.40)	1" HP (25.40)	9/16" HP (14.29)
Orifice Diameter		0.438 (11.13)	0.562 (14.27)	0.375 (9.53)	0.188 (4.78)
		A			
		3.00 (76.20)	4.13 (104.78)	4.13 (104.90)	3.00 (76.20)
		1.50 (38.10)	2.06 (52.39)	2.07 (52.45)	1.50 (38.10)
		0.63 (15.88)	0.63 (15.88)	0.72 (18.29)	0.56 (14.27)
		2.06 (52.32)	2.06 (52.32)	2.13 (54.10)	1.38 (35.05)
		-	-	-	-
		4.00 (101.60)	4.13 (104.78)	4.38 (111.25)	3.38 (85.75)
		8.00 (203.20)	10.25 (260.35)	10.25 (260.35)	4.00 (101.60)
		-	-	-	-
		0.28 (7.11)	0.28 (7.11)	0.28 (7.11)	0.28 (7.11)
		11.31 (287.27)	11.75 (298.45)	11.95 (303.53)	12.12 (307.85)
		1.13 (28.58)	1.50 (38.10)	1.50 (38.10)	1.13 (28.58)
		0.88 (22.23)	1.03 (26.16)	1.00 (25.40)	1.06 (26.97)
Block Thickness		1.38 (34.93)	1.75 (44.45)	1.75 (44.45)	1.38 (34.93)

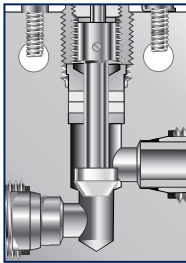
G - Packing Gland mounting hole drill size • G1 - Bracket mounting hole size • H\* - Dimension is with stem in closed position • All dimensions for reference only and subject to change  
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# Valve Options:

## Stem Options:

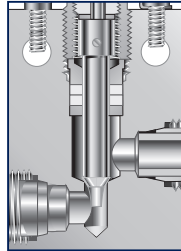
Most Parker Autoclave Engineers' valves are available with either Vee (on-off) or Regulating (Flow Control) Stems in our standard valve body seat or with our optional replaceable seat as shown below:

**VEE Stem**



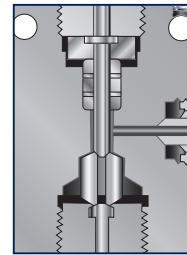
The Vee stem is used for direct on-off, metal-to-metal shut-off with quick-opening flow characteristics.

**Regulating Stem**



In some applications, more precise flow control is required than is possible with a Vee stem. For these cases, Autoclave offers a non-rotating, two-piece regulating stem which can be used for both control and shut-off. While it is not as precise as the control associated with the MicroMetering stem, especially with smaller flows, it does offer substantially better control than the Vee stem.

**Replaceable Seat**  
(with Vee Stem)



Replaceable seat option is only available with Right-Angle Style body. Replaceable seat is supplied as standard with an additional seat - rotate to use second side. Can be used with either stem type. Options include Stellite material or N-Dura coating to increase service life.

# Valve Options:



## ES Stem Extender:

Stem extenders are offered for High and Low temperature operation or to extend through panel or barricade.

To order valve with Stem Extender, add “**ES-**” and length (6”, 12”, 18”, 24”) to beginning of valve part number e.g. ES12-50Y9071. Other lengths to special order.

To order Stem Extender only, provide valve model prefix e.g. ES12-50Y9. Handle not included – use same provided with original valve.



## Needle Valve Clam Shell Handle Lockout:

[order separately using part numbers shown below, padlock not included]

Clam Shell Handle locks are provided to lockout valves in open or closed position preventing unauthorized personnel from actuating valve during shutdown or emergency situations. This clamshell design is available in four (4) sizes dependent on handle length:

P/N 90088 – 2.5" to 5.0" handle length

P/N 90194 – 6.5" to 10" handle length